

















7 Service and Maintenance

7.1 Warnings



 DANGER		
	<p>DANGER TO LIFE!</p> <p>Danger of crushing from falling raised loads.</p> <ul style="list-style-type: none"> • Never stand under raised loads! • Keep a sufficient distance when transporting and lifting loads! • Wear a safety helmet! • Wear safety shoes! 	 

 WARNING		
	<p>CONSIDERABLE DANGER OF INJURY!</p> <p>Danger of falling when using ladders, scaffolding and other climbing aids.</p> <ul style="list-style-type: none"> • Only use flawless and approved ladders, scaffoldings and other climbing aids! • Use a secured safety cage or safety harness when you are being raised by a fork lift truck! • Wear a safety helmet! • Use a safety harness if necessary! 	 

 WARNING		
	<p>CONSIDERABLE DANGER OF INJURY!</p> <p>Danger of crushing and shearing from work in the danger zone.</p> <ul style="list-style-type: none"> • Note the specified number of people required! • Wear safety gloves! • Wear safety shoes! 	 

 WARNING		
	<p>CONSIDERABLE DANGER OF INJURY!</p> <p>Cutting and impact injuries from sharp corners and edges.</p> <ul style="list-style-type: none"> • Wear safety gloves! • Wear safety shoes! 	 


 WARNING		
	<p>CONSIDERABLE DANGER OF INJURY!</p> <p>Danger of tripping and impact from pallets, packages and assembled parts at the construction site.</p> <ul style="list-style-type: none"> • Wear safety helmet! • Wear safety shoes! 	 

 CAUTION	
	<p>DANGER OF INJURY!</p> <p>Danger of injury due to physical strain.</p> <ul style="list-style-type: none"> • Determine the weight of the module in use! • Always note the locally applicable maximum permissible load of persons! • Note the specified number of persons required!

7.2 Checks during Operation

Checking for Leak Tightness

Regular general maintenance work on T-Rack™s should include checking the tightness and proper working order of all joints and connections (flanges, valves, couplings, etc.) and repairing any damage that may have occurred.

<i>NOTE</i>	
	<p>CAUTION, PROPERTY DAMAGE!</p> <p>Fluid leakage – especially where corrosive agents are involved – may cause corrosion to appear on the components concerned. Effective measures should be taken to avoid corrosion before it occurs.</p> <ul style="list-style-type: none"> • In the event of fluid escaping due to a leak, the affected area should be properly gasketed, rinsed down with salt-free or low-salt water and rubbed dry. • If the coating of a coated coupling has been damaged, the coating must be repaired or the coupling replaced.

7.2.1 Eliminating Leaks

Eliminate leaks by exchanging the corresponding coupling components and pipe connections.

→ When doing so, note the warnings and instructions provided in section 6 Installation / Assembly, as applicable.

7.2.2 Exchanging Parts


When exchanging parts, only genuine parts from DuPont™ are permitted to be used.

7.2.3 Return of Modules and Other T-Rack™ Components

Returns shall only be accepted if this has been agreed in advance with DuPont™ and authorized in writing.

Returns that have been previously agreed and approved by DuPont™ are subject to the following mandatory requirements:

- All components must be rinsed and cleaned before being returned.
- Modules must be preserved during storage and transport.

<i>NOTE</i>	
	<p>FAILURE TO COMPLY WITH THE ABOVE INSTRUCTIONS!</p> <p>Failure to comply with any of the requirements stated above will result in DuPont™ refusing to accept the return of the modules; DuPont™ reserves the right to invoice the sender for any transportation or removal costs that may be incurred in this case.</p>